

ABB motors

Low voltage general performance motors M2000 Cast Iron Frames



บริษัท ยูโรฮาสคอน จำกัด

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We provide motors and generators, services and expertise to save energy and improve customers' processes over the total lifecycle of our products, and beyond.







Making you more competitive

ABB has been manufacturing motors for over 100 years. Our products are designed to be reliable, efficient and cost effective, and we can supply motors for practically any application. A full range of services is available through our worldwide service organization, with the latest eBusiness systems providing round-the-clock access, easy ordering and fast delivery.

M2000 motors

Our M2000 range offers quality motors in the eff2 class, providing you with the ideal efficiency level for your needs. And our 24-hour availability helps make your life easier. Through our extended support and services such as eBusiness solutions and an efficient global stock concept, we provide you with easy ordering and quick delivery.



The Leader in Motors

ABB is a global engineering and technology group serving customers in electrical power generation; transmission and distribution; automation; oil, gas and petrochemicals; industrial products and contracting; and financial services. The product range includes a full range of industrial electric motors, both AC and DC, LV and HV meeting the needs of most application, with virtually any power rating.

Within the Group, ABB Motors is the world's leading manufacturer of low-voltage induction motors, having over 100 years experience and a presence in more than 100 countries. ABB Motors's broad understanding of customer applications enables it to work closely to solve individual problems or to supply custom-designed motors for any project-no matter how demanding.

For customers, this all represents a solid value and commitment revealed in the dependable quality of ABB Motor's products and in its unrivalled customer service and back up. The hallmarks of its products are efficiency, robustness and reliability, combined to represent the best value available. Customers the world over rely on ABB Motors as the most solid and reliable supplier of electric motors. But above all, ABB Motors values its customers.

The best value is also enhanced by ABB Motors's worldwide customer service network guaranteeing fast delivery, rapid response and local back-up, as well as by worldwide ABB Service network supporting the after sales service.

ABB Motors has manufacturing facilities in Finland, Italy, Spain, Sweden, China and India. The comprehensive Motor stocks at each of these sites are reinforced by large and versatile stocks at Central Stock Nordic in Vasteras, Sweden; Central Stock, Europe in Menden, Germany and Central Stock Asia in Singapore, and by numerous distribution stocks.



Industrial

As a key element of its business strategy, ABB has committed to a broad program of product development and positioning under the Industrial umbrella. This initiative is geared towards increasing integration of ABB products as the "building blocks" of larger solutions, while incorporating functionality that will allow multiple products to interact seamlessly as components of real-time automation and information systems.

Motors and generators represent one of the fundamental building blocks in the Industrial $^{\rm IT}$ architecture.

ABB (www.abb.com) is a leader in power and automation technologies that enable utility and industry customers to improve performance while lowering environmental impacts. The ABB Group of companies operates in around 100 countries and employs about 107,000 peoples.

Technical features

The new M2QA series of three phase induction motors are a member of the ABB M2000 family with EU efficiency class. The motors are designed and manufactured according to the international standards of IEC34, IEC72, DIN432673, BS4999, AS1359, GB10069, and Q/JBQS27. The electrical and mechanical performances of ABB M2QA motors are excellent and keeping long.

High efficiency

The output power 1.1kW-90kW 2P and 4P, in S1 duty, M2QA motors are among the class 2 of CEMEP-EU standard, saving energy and operating costs.

Voltage ranges of extra versatility

A wide range of voltages can be up to max. 690 V for 50 Hz and 60 Hz available.

Reliable windings

To ensure long lifetime, the windings are made of the latest available materials in class F protection and temperature rise limited to class B (80k) in standard motors.

International motor efficiency standards

A worldwide energy efficiency classification system now exists for low voltage three-phase asynchronous motors. This system increases the level of harmonization in efficiency regulations around the world.

International Electrotechnical Commission (IEC) standard IEC/EN 60034-30:2008 defines energy-efficiency (IE code) classes for single speed, three-phase, 50 and 60 Hz induction motors. The standard is part of an effort to unify motor testing procedures and efficiency and product labeling requirements to enable motor purchasers worldwide to easily recognize premium efficiency products. The efficiency levels defined in IEC/EN 60034-30 are based on test methods specified in

IEC/EN 60034-2-1:2007

IEC/EN 60034-2-1, which came into force in September 2007, introduces new rules concerning the testing methods to be used for determining losses and efficiency. It offers two ways of determining efficiency; the direct and indirect methods. The standard specifies the following parameters for determining efficiency using the indirect method: -reference temperature -three options for determining PLL (additional load losses): measurement, estimation and mathematical calculation. The resulting efficiency values differ from those obtained under the previous IEC testing standard, IEC 60034-2:1996. It must be noted that efficiency values are only comparable if they are measured using the same method.

- reference temperature
- three options for determining PLL (additional load losses):
- measurement, estimation and mathematical calculation.

The resulting efficiency values differ from those obtained under the previous IEC testing standard, IEC 60034-2:1996. It must be noted that efficiency values are only comparable if they are measured using the same method.

Efficiency testing standad IEC/EN 60034-2-1:2007

Direct methodIndirect method:

- Measurement; PLL calculated from load tests
- Estimation; PLL at 2.5% 1.0% of input power at rated load between 0.1 kW and 1000 kW
- Mathematical calculation; Eh star
- alternative indirect method with mathematical calculation of PLL

Winding losses in stator and rotor determined at $[25^{\circ}C + actual temperature rise measured]$

Bearings with high load capacity

All motors are provided with deep-groove ball bearings as standard and they are designed for long lifetime is extended. Cast iron motors in sizes 71-225 are greased for life and motors in sizes 250-355 have a regreasing device as a standard.

Strong corrosion protection

The motors are made to withstand aggressive environment as standard and they are designed for long lifetime. For motors with regreasing, they have strong and effective protection against corrosion.

Low niose level

An important objective in our design work is to minimize the noise level. And we have been successful.

Additional windings protection

Fix thermistors(PTC), them-switches, anti condensation heaters on request.

IEC/EN 60034-2-1:2007.Efficiency testing standad IEC/EN 60034-2-1:2007 Direct methodIndirect method:- Measurement; PLL calculated from load tests- Estimation; PLL at 2.5% - 1.0% of input power at rated load between 0.1 kW and 1000 kW- Mathematical calculation; Eh star – alternative indirect method with mathematical calculation of PLLWinding losses in stator and rotor determined at [25°C + actual temperature rise measured]To promote transparency in the market, IEC 60034-30 states that both the efficiency class and efficiency value must be shown on the motor rating plate and in product documentation. The documentation must clearly indicate the efficiency testing method used as the different methods can produce differing results.

IEC/EN 60034-30:2008

IEC/EN 60034-30:2008 defines three International Efficiency (IE) classes for single speed, three-phase, cage induction motors.

- IE1 = Standard efficiency (EFF2 in the former European classification scheme)
- IE2 = High efficiency (EFF1 in the former European classification scheme and identical to EPAct in the USA for 60 Hz)
- IE3 = Premium efficiency (identical to "NEMA Premium" in the USA for 60 Hz)
- IE4 = A future level above IE3

Efficiency levels defined in IEC/EN 60034-30 are based on test methods specified in IEC/EN 60034-2-1:2007.

Compared to the former European efficiency classes defined by the CEMEP agreement the scope has been expanded.

IEC/EN 60034-30 covers almost all motors (for example standard, hazardous area, marine, brake motors)

- Single speed, three-phase, 50 Hz and 60 Hz
- 2-, 4- or 6-pole
- Rated output from 0.75 to 375 kW
- Rated voltage UN up to 1000 V
- Duty type S1 (continuous duty) or S3 (intermittent periodic duty) with a rated cyclic duration factor of 80 % or higher
- Capable of operating direct online

The following motors are excluded from IEC 60034-30:

- Motors made solely for converter operation
- Motors completely integrated into a machine (for example, pump, fan or compressor) that cannot be tested separately from the machine

Minimum efficiency values defined in IEC 60034-30:2008 standard (based on test methods specified in IEC 60034-2-1:2007)

	IE1			IE2	IE2			IE3			
Output	Standa	ard effic	iency	High e	fficienc	у	Premiu	um effic	iency		
kw	2 pole	4 pole	6 pole	2 pole	4 pole	6 pole	2 pole	4 pole	6 pole		
0.75	72.1	72.1	70.0	77.4	79.6	75.9	80.7	82.5	78.9		
1.1	75.0	75.0	72.9	79.6	81.4	78.1	82.7	84.1	81.0		
1.5	77.2	77.2	75.2	81.3	82.8	79.8	84.2	85.3	82.5		
2.2	79.7	79.7	77.7	83.2	84.3	81.8	85.9	86.7	84.3		
3	81.5	81.5	79.7	84.6	85.5	83.3	87.1	87.7	85.6		
4	83.1	83.1	81.4	85.8	86.6	84.6	88.1	88.6	86.8		
5.5	84.7	84.7	83.1	87.0	87.7	86.0	89.2	89.6	88.0		
7.5	86.0	86.0	84.7	88.1	88.7	87.2	90.1	90.4	89.1		
11	87.6	87.6	86.4	89.4	89.8	88.7	91.2	91.4	90.3		
15	88.7	88.7	87.7	90.3	90.6	89.7	91.9	92.1	91.2		
18.5	89.3	89.3	88.6	90.9	91.2	90.4	92.4	92.6	91.7		
22	89.9	89.9	89.2	91.3	91.6	90.9	92.7	93.0	92.2		
30	90.7	90.7	90.2	92.0	92.3	91.7	93.3	93.6	92.9		
37	91.2	91.2	90.8	92.5	92.7	92.2	93.7	93.9	93.3		
45	91.7	91.7	91.4	92.9	93.1	92.7	94.0	94.2	93.7		
55	92.1	92.1	91.9	93.2	93.5	93.1	94.3	94.6	94.1		
75	92.7	92.7	92.6	93.8	94.0	93.7	94.7	95.0	94.6		
90	93.0	93.0	92.9	94.1	94.2	94.0	95.0	95.2	94.9		
110	93.3	93.3	93.3	94.3	94.5	94.3	95.2	95.4	95.1		
132	93.5	93.5	93.5	94.6	94.7	94.6	95.4	95.6	95.4		
160	93.7	93.8	93.8	94.8	94.9	94.8	95.6	95.8	95.6		
200	94.0	94.0	94.0	95.0	95.1	95.0	95.8	96.0	95.8		
250	94.0	94.0	94.0	95.0	95.1	95.0	95.8	96.0	95.8		
315	94.0	94.0	94.0	95.0	95.1	95.0	95.8	96.0	95.8		
355	94.0	94.0	94.0	95.0	95.1	95.0	95.8	96.0	95.8		
375	94.0	94.0	94.0	95.0	95.1	95.0	95.8	96.0	95.8		

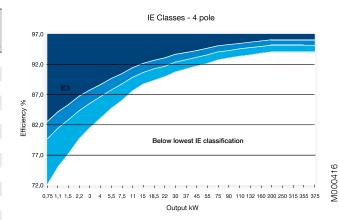


ABB and efficiency standards

ABB determines efficiency values according to IEC/EN 60034-2-1 using the low uncertainty method i.e. indirect method, with additional load losses determined by measurement.

ABB has a full range of IE2 motors – with many available from stock – and a broad range of IE3 motors.

As the world market leader, ABB offers the largest range of LV motors available. It has long advocated the need for efficiency in motors, and high efficiency products (EFF1 in the former European classification scheme) have formed the core of its portfolio for many years.

Mechanical design

Totally enclosed, fan cooled IP55

Heavy duty design, manufactured from extra corrosion resistant cast iron materials to be used in all kind of environment. The motor is mechanically very strong and robust and as standard designed for additional energy saving through frequency converter drives.

Flexible cable entry direction

Terminal boxes are mounted on the top of the motors, right or left. Terminal boxes of motor size 71-132 can rotate $4x90^{\circ}$, and those of 160-355 can rotate $2x180^{\circ}$. All are easy to refit.

Powerful refit available

The motors satisfy the requirements of a wide range of environments and applications, such as improving protection, insulation level, regreasing facilities, dust-proof, sealing rings, rainproof are available, a full range of options are listed in page 13.

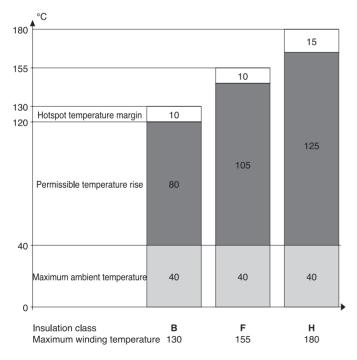
Insulation and insulation classes

According to IEC60085, insulating materials are divided into insulation classes. Each class has a designation corresponding to the temperature that is the upper limit of the range of application of the insulating material under normal operating condition.

The winding insulation of a motor is determined on the basis of the temperature rise in the motor and the ambient temperature. The insulation is normally dimensioned for the hottest point in the motor at its normal rated output and at ambient temperature of 40°C. Motors subjected to ambient temperatures above 40°C will generally have to be derated. In most cases, the standard rated outputs of motors from ABB Motors are based on the temperature rise for insulation classes B. Where the temperature rise is according to class F, this is specified in the data tables.

However, all the motors are designed with class F insulation, which permits a higher temperature rise than class B. The motors, therefore, have a generous over-load margin. If temperature rise to class F is allowed, the outputs given in the tables can generally be increased by about 12 %

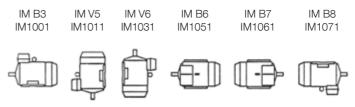
Temperature limits are according to standards. The extra thermal margin when using class F insulation with class B temperature rise makes the motors more reliable.



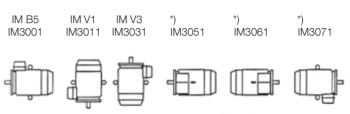
Safty margins per insulation class

Mounting arrangements

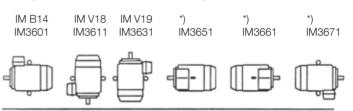
Foot-mounted motor



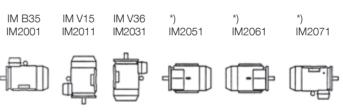
Flange-mounted motor, large flange



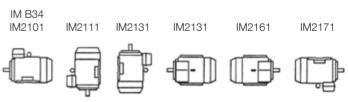
Flange-mounted motor, small flange



Foot-and flange-mounted motor with feet, large flange



Foot-and flange-mounted motor with feet, small flange

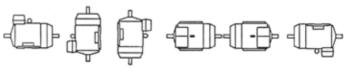


Foot-mounted motor, shaft with free extensions

IM1032

IM1002 IM1012

IM1052 IM1062 IM1072



*) Not stated in IEC 60034-7

Product code pos.12

- A = foot-mounted, term.box top
- L =foot-mounted, term.box LHS
- R= foot-mounted, term.box RHS H= foot/flange-mounted, term.box top
- J = foot/flange-mounted, small flange
- B = flange mounted, large flange C = flange mounted, small flange
- T =foot/flange -mounted, term.box LHS
- S = foot/flange-mounted, term.box RHS

06 M2QA Motors ABB LV Motors

Motors for other voltages

Motors wound for a given voltage at 50Hz can also be used for other voltages. Recalculation factors for current and torque given are beside; efficiency, power factor and speed remain approximately the same. Guaranteed values available on request.

ABB Motors reserve the right to change the design, technical specifica tion and dimensions without prior notice.

Motor wound for	230V		400V		500V		690V	
Connected to 50Hz	220V	230V	380V	415V	500V	550V	660V	690V
% of values at 40	0V, 50	Hz						
Output	100	100	100	100	100	100	100	100
I _N	182	174	105	98	80	75	61	58
I _S /I _N	90	100	90	106	100	119	90	100
T _S /T _N	90	100	90	106	100	119	90	100
I_{MAX}/T_N	90	100	90	106	100	119	90	100

Motors wound for certain voltage at 50 Hz can be operated at 60 Hz, without modification, subject to the following changes in their data.

Motor wound for 50Hz	220V	380V							
Connected to 60Hz	220V	380V	380V 415V 440V 460						
Data at 60Hz in percentage of values at 50Hz									
Output	100	100	110	115	120				
r/min	120	120	120	120	120				
I _N	98	98	98	100	100				
I _S /I _N	83	83	95	100	105				
Τ _N	83	83	91	96	100				
τ _s /τ _N	70	70	85	95	100				
I _{MAX} /T _N	85	85	93	98	103				

Bearings and terminal boxes

The motors are normally fitted with single-row deep groove ball bearings as listed in the table below. Degree of protection of the standard terminal box is IP55. The motors are supplied with 2 cable entries as standard according to the table below.

Terminal boxes are mounted on top of the motor. The terminal box of moter sizes 71 to 132 can be turned $4 \times 90^{\circ}$ and in motors sizes 160 to 355 rotated $2 \times 180^{\circ}$.

			Standard be	earing type		Cable entry
Туре	Poles	D-e	end	N-e	nd	mm
71M	2,4,6	6202	VVC3	6202	VVC3	2-M16X1.5
80M	2,4,6	6204	DDUC3	6204	DDUC3	2-M25X1.5
90S	2,4,6	6205	DDUC3	6205	DDUC3	2-M25X1.
90L	2,4,6	6205	DDUC3	6205	DDUC3	2-M25X1.
100L	2,4,6,8	6206	DDUC3	6206	DDUC3	2-M32X1.
112M	2,4,6,8	6207	DDUC3	6206	DDUC3	2-M32X1.
132S	2,4,6,8	6208	DDUC3	6207	DDUC3	2-M32X1.
132M	2,4,6,8	6208	DDUC3	6207	DDUC3	2-M32X1.
160M	2,4,6,8	6309	ZZC3	6209	ZZC3	2-M40X1
160L	2,4,6,8	6309	ZZC3	6209	ZZC3	2-M40X1.
180M	2,4,6,8	6310	ZZC3	6210	ZZC3	2-M40X1.
180L	2,4,6,8	6310	ZZC3	6210	ZZC3	2-M40X1.
200L	2,4,6,8	6312	ZZC3	6212	ZZC3	2-M50X1.
225S	4,6,8	6313	ZZC3	6213	ZZC3	2-M50X1.
225M	2	6313	ZZC3	6213	ZZC3	2-M50X1
225M	4,6,8	6313	ZZC3	6213	ZZC3	2-M50X1
250M	2	6314	C3	6214	C3	2-M63X1.
250M	4,6,8	6314	C3	6214	C3	2-M63X1.
280S	2	6316	C4	6316	C4	2-M63X1
280S	4,6,8	6316	C3	6316	C3	2-M63X1.
280M	2	6316	C4	6316	C4	2-M63X1.
280M	4,6,8	6316	C3	6316	C3	2-M63X1.
315S	2	6316	C4	6316	C4	2-M63X1
315S	4,6,8	6319	C3	6319	C3	2-M63X1.
315M	2	6316	C4	6316	C4	2-M63X1.
315M	4,6,8	6319	C3	6319	C3	2-M63X1
315L	2	6316	C4	6316	C4	2-M63X1.
315L	4,6,8	6319	C3	6319	C3	2-M63X1
355M	2	6319M	C4	6319M	C4	2-M63X1
355M	4,6,8	6322	C3	6319	C3	2-M63X1.
355L	2	6319M	C4	6319M	C4	2-M63X1
355L	4,6,8	6322	C3	6319	C3	2-M63X1.

Terminal boxes for motor sizes 71-132



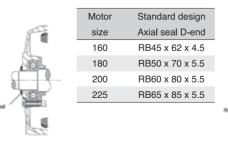
Bearing seals for motor sizes 71-132

-55	Motor	Standard design
萨	size	Axial seal D-end
EL	71	RB15 x 30 x 4
	80	RB20 x 35 x 4
-{	90	RB25 x 40 x 4
	100	RB30 x 47 x 4.5
Axial seal	112	RB35 x 52 x 4.5
Ed	132	RB40 x 57 x 4.5

Terminal boxes for motor sizes 160-250



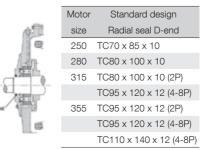
Bearing seals for motor sizes 160-225



Terminal boxes for motor sizes 280-355



Bearing seals for motor sizes 250-355



Permissible loadings on the shaft end

The tables below give the permissible radial force in Newton, assuming zero axial force. The values are based on normal conditions at 50 Hz and calculated bearing lives for motor sizes 71 to 355 of 20000 hours and 40000 hours.

Motors are foot-mounted IM B3 version with force directed sideways. In some cases the strength of the shaft affects the permissible forces.

At 60 Hz the values must be reduced by 10%. For two-speed motors, the values must be based on the higher speed.

Permissible loads of simultaneous radial and axial forces will be supplied on request.

Permissible radial forces

Motor size 71 to 355

	20000 ho	ours Ball	bearings					
	2-р	ole	4-p	ole	6-p	ole	8-p	ole
Motor	Xo	Xmax	Xo	Xmax	Xo	Xmax	Xo	Xmax
size	N	Ν	Ν	Ν	Ν	Ν	Ν	Ν
71M	381.1	322.2	479.6	405.4	555.1	469.2	-	-
80M	624.2	509.4	788.3	643.3	906.7	739.9	996.7	813.4
90S	686.0	542.2	869.5	687.2	1000.1	790.4	1095.4	865.8
90L	696.4	564.2	884.7	716.8	1015.1	822.5	1112.0	901.0
100L	979.4	784.8	1233.9	988.8	1419.1	1137.2	1565.7	1254.6
112M	1257.8	1014.4	1592.1	1283.9	1831.1	1476.7	2020.1	1629.1
132S	1435.0	1121.7	1820.5	1423.1	2079.1	1625.3	2299.1	1797.2
132M	-	-	1840.2	1476.3	2106.5	1689.9	2329.4	1868.7
160M	1544.0	1199.8	1947.5	1513.4	2231.9	1734.4	2465.0	1615.6
160L	1562.7	1242.9	1971.2	1567.8	2259.0	1796.7	2495.0	1984.4
180M	2983.6	2371.3	3759.1	2987.7	-	-	-	-
180L	-	-	3801.5	3073.0	4351.6	3517.7	4800.4	3880.5
200L	4089.8	3376.8	5161.5	4261.7	5908.5	4878.5	6517.9	5381.7
225S	-	-	5762.8	4526.4	-	-	7260.7	5702.9
225M	4591.0	3811.1	5790.9	4594.2	6643.9	5271.0	7296.0	5788.4
250M	5111.6	4170.0	6439.9	5253.6	7388.1	6027.2	8113.0	6618.5
280S	6000.2	4956.7	7570.1	6253.5	8679.2	7169.8	9537.5	7878.8
280M	6048.5	5059.3	7631.5	6383.4	8750.0	7318.9	9615.4	8042.8
315S	6602.4	5627.1	9533.5	7882.0	10916.1	9025.1	12028.5	9944.8
315M	6677.1	5793.3	9647.8	8145.0	11047.2	9326.4	12173.2	10277.0
315L	6675.9	5792.3	9648.0	8145.1	11045.3	9324.7	12171.2	10275.3
355M	8280.0	6790.0	14060.0	11529.0	16089.0	13193.0	-	-
355L	8372.0	6865.0	14136.0	11592.0	16175.0	13264.0	-	-

	40000 hours Ball bearings								
	2-р	ole	4-p	ole	6-p	ole	8-p	ole	
Motor	X0	Xmax	X0	Xmax	X0	Xmax	X0	Xmax	
size	N	Ν	Ν	Ν	Ν	Ν	Ν	Ν	
71M	302.5	255.7	380.7	321.8	440.5	372.4	-	-	
80M	495.4	404.3	625.7	510.6	719.6	587.3	791.1	645.6	
90S	544.5	430.4	690.1	545.4	793.8	627.3	869.5	687.2	
90L	552.7	447.8	702.2	568.9	805.7	652.8	882.6	715.1	
100L	777.3	622.9	979.4	784.8	1126.4	902.6	1242.7	995.8	
112M	998.3	805.1	1263.6	1019.1	1453.3	1172.0	1603.4	1293.1	
132S	1138.9	890.3	1444.9	1129.5	1650.2	1290.0	1824.8	1426.5	
132M	-	-	1460.6	1171.7	1672.0	1341.3	1848.8	1483.2	
160M	1225.5	952.3	1545.7	1201.2	1771.5	1376.6	1956.5	1520.4	
160L	1240.4	986.5	1564.5	1244.3	1793.0	1426.0	1980.3	1575.0	
180M	2368.1	1882.1	2983.6	2371.3	-	-	-	-	
180L	-	-	3017.2	2439.0	3453.9	2792.0	3810.1	3080.0	
200L	3246.1	2680.2	4096.7	3382.6	4689.6	3872.1	5173.3	4271.5	
225S	-	-	4574.0	3592.6	-	-	5762.8	4526.4	
225M	3643.9	3024.9	4596.2	3646.4	5273.3	4183.6	5790.9	4594.2	
250M	4057.0	3309.7	5111.1	5169.6	5863.7	4783.5	6438.9	5252.8	
280S	4761.8	3933.7	6007.7	4962.9	6888.0	5690.1	7569.1	6252.7	
280M	4799.8	4014.8	6056.1	5065.6	6943.7	5808.1	7630.5	6382.5	
315S	5239.0	4465.1	7565.3	6254.8	8662.6	7162.0	9545.4	7891.8	
315M	5297.9	4596.7	7655.6	6463.1	8766.3	7400.7	9659.8	8155.1	
315L	5296.6	4595.6	7655.4	6462.9	8764.6	7399.1	9657.9	8153.5	
355M	5612.0	4602.0	11100.0	9102.0	12741.0	10448.0	-	-	
355L	5612.0	4658.0	11100.0	9213.0	12741.0	10575.0	-	-	



If the radial force is applied between points X $_{\circ}$ and X_{max},the permissible force F $_{R}$ can calculated form the following formula: F $_{R=Fxo}$ -X/E (Fxo-Fxmax) E=length of shaft extension in basic version

Permissible axial forces

The Following tables give the permissible axial forces in Newton, assuming zero radial force. The values are based on normal conditions at 50 Hz with standard bearings and calculated bearing life time of 20000 and 40000 hours.

At 60 Hz the values are to be reduced by 10% For two-speed motors, the values are to be based on the higher speed. The permissible loads of simultaneous radial and axial forces will be supplied on request.

Given axial forces $\mathsf{F}_{\mathsf{AD}},$ assumes D-bearing locked by means of locking ring.

Mounting arrengement IM B3

225M

250M

280S

280M

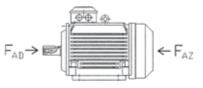
315S

315M

315L

355-

	20000 ho	ours Ball	bearings					
	2-p	ole	4-p	ole	6-p	ole	8-p	ole
Motor	FAD	FAZ	FAD	FAZ	FAD	FAZ	FAD	FAZ
size	N	Ν	Ν	Ν	Ν	Ν	Ν	Ν
71M	268.3	268.3	362.9	362.9	438.6	438.6	-	-
80M	434.8	434.8	592.9	592.9	712.6	712.6	804.0	804.0
90S	471.8	471.8	647.0	647.0	778.2	778.2	873.0	873.0
90L	471.8	471.8	648.9	648.9	778.2	778.2	873.0	873.0
100L	648.3	648.3	883.7	883.7	1058.3	1058.3	1202.6	1202.6
112M	843.0	843.0	1157.0	1157.0	1382.8	1382.8	1574.2	1574.2
132S	947.2	947.2	1302.3	1302.3	1542.7	1542.7	1764.0	1764.0
132M	-	-	1297.9	1297.9	1542.7	1542.7	1764.0	1764.0
160M	1017.7	1017.7	1382.1	1382.1	1651.2	1651.2	1881.4	1881.4
160L	1017.7	1017.7	1382.1	1382.1	1651.2	1651.2	1881.4	1881.4
180M	1972.9	1972.9	2665.0	2665.0	-	-	-	-
180L	-	-	2665.0	2665.0	3197.1	3197.1	3626.4	3626.4
200L	2569.6	2569.6	3489.1	3489.1	4197.9	4197.9	4754.7	4754.7
225S	-	-	3904.5	3904.5	-	-	5309.0	5309.0
225M	2873.4	2873.4	3904.5	3904.5	4718.4	4718.4	5309.0	5309.0
250M	3225.3	3225.3	4378.4	4378.4	5293.1	5293.1	5955.9	5955.9
280S	3714.9	3714.9	5007.7	5007.7	6087.7	6087.7	6924.2	6924.2
280M	3714.9	3714.9	5077.7	5077.7	6087.7	6087.7	6924.2	6924.2
315S	3963.9	3963.9	6141.0	6141.0	7292.2	7292.2	8300.9	8300.9
315M	3963.9	3963.9	6141.0	6141.0	7292.2	7292.2	8300.9	8300.9
315L	3964.7	3964.7	6143.0	6143.0	7292.2	7292.2	8300.9	8300.9
355-	5775.0	2310.0	8100.0	4050.0	9484.0	5160.0	10080.0	8420.0
	40000 ho	ure Ball	boarings					
		ole	4-p	ole	6-p	ole	8-p	ole
Motor	FAD	FAZ	FAD	FAZ	FAD	FAZ	FAD	FAZ
size	N	N	N	N	N	N	N	N
71M	198.6	198.6	267.8	267.8	325.0	325.0	-	-
80M	320.6	320.6	436.1	436.1	528.4	528.4	595.6	595.6
90S	347.1	347.1	475.4	475.4	576.4	576.4	647.0	647.0
90L	341.7	341.7	477.0	477.0	576.4	576.4	647.0	647.0
100L	475.6	475.6	648.3	648.3	781.5	781.5	891.5	891.5
112M	617.1	617.1	848.0	848.0	1019.4	1019.4	1167.3	1167.3
132S	692.5	692.5	955.5	955.5	1135.8	1135.8	1306.7	1306.7
132M	-	-	952.6	952.6	1135.8	1135.8	1306.7	1306.7
160M	- 743.1	743.1	1019.2	1019.2	1214.3	1214.3	1391.0	1391.0
160L	743.1	743.1	1019.2	1019.2	1214.3	1214.3	1391.0	1391.0
180M	1441.7	1441.7	1972.9	1972.9	1214.3	1214.0	1091.0	1091.0
180L	-	1441./	1972.9	1972.9	2346.4	2346.4	2673.2	2673.2
200L	- 1888.2	- 1888.2	2575.9	2575.9	2346.4	2346.4	3499.8	3499.8
200L 225S			2878.0				3499.8	3499.8
2200	-	-	20/0.0	2878.0	-	-	0904.0	0904.0



2117.4 2117.4 2878.0 2878.0 3457.5 3457.5 3904.5

2766.7 2766.7 3721.9 3721.9 4509.5 4509.5 5077.7

2766.7 2766.7 3721.9 3721.9 4509.5 4509.5 5077.7

2379.2 2379.2 3225.3 3225.3 3879.3 3879.3 4378.4 4378.4

2965.5 2965.5 4478.5 4478.5 5357.8 5357.8 6153.3 6153.3

2965.5 2965.5 4478.5 4478.5 5357.8 5357.8 6153.3 6153.3 2965.8 2965.8 4479.5 4479.5 5357.8 5357.8 6153.3 6153.3

4675.0 1460.0 5770.0 2030.0 6411.0 2611.0 7106.0 3366.0

3904.5

5077.7

5077.7

Rating plate

The rating plates are in table form giving values for speed, current and power factor for three voltages. The following information must be shown on the motor rating plate according to IEC 60034-30; 2008 and European MEPS (Commission Regulation, EC, No 640/2009):

- Lowest nominal efficiency at 100 %, 75 % and 50 % rated load - Efficiency level IE1

	R	ABB	Motors		Œ
	3~	motor	M2QA9OL	_4A	IEC 60034-1
3GQA092	2501-0	SA		IP55	Ins CI F
62052R	SH/C3	62	052RSH/C3		\sim
v	Hz	r/min	kw	cosΦ	A
230Y/400Y	50	1400	1.5	0.79	6.17/3.54
460Y	60	1700	1.73	0.700	3.41
IE1-78.3	(100%)-8	30.6(75%	5) 90.2(50%)		21 KG
NI- 000	1111771	-			

0	L B	B	ABB	ſ	Note	ors	(6	0		
3~mot	3~motor M2QA160M4A B3									
IEC 16	0M42									
S1				Ν	0. 360	C1250052	2449300	06006		
Cert.no	0				Ins	.CI. F	IP 55			
V	Hz	kw	r/min		А	$\cos\Phi$	IA/IN	tE/S		
400Δ	50	11	1460	2	21.2	0.85				
690Y	50	11	1460	-	12.3	0.85				
460Δ	60	12.7	1755	2	20.5	0.87				
IE1 - 8	38.2(10	0%)-89	9.1(75%	5)-	88.7	(50%)				
Prod.code 3GQA162301-ADA										
6309/C3 - 6209/C3 116 kg										
(о р	ate 20 ⁻	12.1				IEC 6	0034-	10)		

Ordering information

Sample order

When placing an order, the motor type, size and product code must be specified. The product code of the motor is composed in various way, in accordance with the following examples.

A M2QA	B 100L2A	C 3GQA	10	1	501] -	D, A	E, D	F	+	G 033	
		1-4	5-6	7	8-10	11	12	13	14	15	16	
A Motor type B Motor size	C Product of D Mounting	code I arrangement code	Э		Voldtage and frequencies Generation code	uency coo	de	G	Variant c	codes		

Explanation of the product code (C,D,E,F) :

Positions 1 to 4

M2QA = Totally enclosed fan cooled squirel cage motor with cast iron frame

Positions 5 and 6

IEC frame		
07 = 71	13 = 132	25 = 250
08 = 80	16 = 160	28 = 280
09 = 90	18 = 180	31 = 315
10 = 100	20 = 200	35 = 355
11 = 112	22 = 225	

Position 7

Speed (pole pairs)			
1 = 2 poles	6	=	12 poles
2 = 4 poles	7	=	>12 poles
3 = 6 poles	8	=	Two-speed motors for fan drive motors for
4 = 8 poles			constant torque
5 = 10 poles	9	=	Multi-speed motors, two-speed

Position 8 to 10

Serial number

Position 11

- (dash)

Positions 12

Mounting arrangement

- A = Foot-mounted, top-mounted terminal box
- R = Foot-mounted, terminal box on RHS, seen from D-end L = Foot-mounted, terminal box on LHS, seen from D-end
- B = Flange-mounted, large flange
- C = Flange-mounted, small flange size (71-112)
- H = Foot-and flange-mounted, terminal box top-mounted
- J = Foot-and flange-mounted, small flange with tapped holes
- S = Foot-and flange-mounted, terminal box RHS seen from D-end
- T = Foot-and flange-mounted, terminal box LHS seen from D-end
- V = Flange-mounted. special flange
- F = Foot-and flange--mounted. Special flange

Positions 13

Voltage and frequency

- Single-speed motors
- B 380 V 50Hz
- D 400 V / 690VY 50Hz, 460V 60Hz
- E 500 V 50Hz
- F 500 VY 50Hz

S 230 V / 400VY 50Hz, 460VY 60Hz

- T 660 V 50Hz
- U 690 V 50Hz

X Other rated voltage, connection or frequency, 690 V maximum

Remark

For voltage code X the variant code 209 non-standard voltage or frequency (special winding) must be ordered.

Positions 14

Generation code A, B, C, ...

Positions 15

+ (plus)

Positions 16 Variant codes

The product code must be, if need, followed by variant codes: Please see page 15-16.

Totally enclosed squirrel cage three phase motors, cast iron frame IP55 IC411

IE1-2 Poles, IE1-4 Poles

Insulation class F Temperature rise class B

Output designation Speed (1900) Full bard (1900) Speed (1900) Full bard (1900) Speed (1900) Full bard (1900) Full bard (1900)			1013, 043						165, 121-				rempera		
vi vicable space rmin bidd rmin bidd rmin bidd rmin bidd <	Output			Sneed			Power			Torque		Тилх	of inertia		Sound pressure
3000 /min = 2 poles 100 100 200 9000 /min 9000 /				•	load	load	factor							U	
0.37 71M2A 071302 220 75.4 76.5 77.80 0.25 51.1 60.75 60.75 60.75 60.75 60.75 60.75 60.75 60.75 60.75 60.75 60.75 60.75 77.5 77.8<					100%	75%	cosφ					I N	куп-		UD(A)
075 071426 07140 071 072 072 072 072 072 072 072 072 072 072 072 072 072 072 072 072 072 072 073		-		2870	72 0	73 /17	0.82				-	21	0.00030	10	56
D75 BMR2A 081302 255 75.5 78.2 0.88 1.69 6.1 2.62 2.2 2.2 0.0017 75 1.5 9952A 091501 2650 77.0 78.8 0.87 5.15 77.0 5.63 2.2 2.2 0.00165 21 61 2.1 9912A 091501 2850 7.50 7.55 7.57 7.2 2.2 0.00165 21 61 61 7.0 7.3 2.2 2.2 0.00167 14 67 7.5 13252B 131101 2000 89.0 0.81 0.2 7.0 7.3 2.2 2.2 0.01281 163 7.0 7.4 7.0 2.4 7.0 2.4 7.0 2.4 7.0 2.4 7.0 2.4 7.0 2.4 7.0 2.4 7.0 2.4 7.0 2.4 7.0 2.4 7.0 2.4 7.0 7.0 7.0 7.0 7.0 7.0															
1.1 600426 61910 265 7.5 7.8.2 0.88 2.98 7.0 5.68 2.2 2.2 0.0018 2.4 61 2.2 9012A 091501 2800 87.0 87.0 7.0 7.07 7.37 2.2 2.2 0.0048 2.4 65 7.5 13252A 131101 287.0 85.0 0.87 7.0 1.03 2.2 2.2 0.0048 2.4 67 7.5 13252A 131102 287.0 85.6 0.80 7.5 7.0 1.81 2.2 2.2 0.0148 1.6 7.0 7.5 13252A 131102 280.0 0.00 0.88 0.65 5.5 0.6 0.2 2.5 3.0 0.0081 1.0 7.0 1.0 2.3 2.0 0.0051 1.2 3.0 0.0085 1.0 2.3 2.0 0.0051 1.2 3.0 0.0081 1.0 1.3 2.1 2.0 2															
15 9052A 09150 250 710 7.0 5.03 2.2 2.2 2.0 0.0158 2.1 6.1 3 100L2A 01501 280 8.50 8.50 0.60 7.0 10.0 2.2 2.2 0.00402 3.3 65 55 132528 131101 260 8.50 8.58 0.60 7.0 10.0 2.2 2.2 0.00421 8.3 65 7.5 132528 131101 260 8.5 8.8.8 0.60 1.5.7 7.0 2.4.6 2.2 2.2 0.01281 1.3 7.7 7.2 2.4.6 2.5 0.01381 1.3 7.7 2.2 0.01381 1.3 2.7 2.2 0.01381 1.3 2.7 2.2 0.01381 1.3 2.2 2.2 0.01381 1.3 2.2 2.2 0.01381 3.3 0.3 0.3 0.3 0.3 0.3 0.3 0.3 0.3 0.3 0.3															
22 9012.4 0912.5 0912.4															
3 100L2A 101501- 2860 83.0 83.88 0.87 6.0 7.0 10.0 2.2 2.2 0.00402 33 65 5.5 13252A 131101- 2905 87.5 87.68 0.89 10.2 7.0 18.1 2.2 2.2 0.01421 63 70 11 100MZA 161301- 2905 87.5 87.68 0.88 2.2 6.5 49.1 2.5 3.2 0.0655 122 72 15 160MZA 161301- 2900 89.65 0.88 2.2.8 6.5 7.5 7.0 2.3 2.8 0.0685 170 7.5 20 2012A 21501 2024A 21501 2024 0.80 6.65 7.5 7.0 1.4 2.5 2.8 0.88 8.4 55 250M2A 251301- 2960 9.3.4 9.00 127 7.5 2.41 2.5 3.8 0.81 13.1 </th <th></th>															
1 1 1 2 2 2 2 2 0 0 7															
5.5 13282.81 131101- 200 87.5 87.68 0.89 10.2 7.0 18.1 2.2 2.2 0.01241 58 70 7.5 13282.81 113101 2920 90.0 89.69 0.88 2.2 6.5 36.0 2.2 3.0 0.0438 112 72 15 160M2A 161301 2920 90.0 80.95 0.88 2.2 6.5 49.1 2.5 3.2 0.06805 170 72 20 2012A 201501 2055 92.0 0.80 38.9 6.5 7.0 1.45 2.3 2.7 0.1862 2.8 1.8 21 200L2 2055 92.0 0.89 7.8 7.0 1.45 2.5 2.8 0.393 0.81 1.7 7.5 2.41 2.5 3.0 0.87 6.5 1.70 1.8 2.2 1.560 6.5 1.00 3.3 0.81 1.7 7.5 2.41															
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16 1600/29 1610/20 2020 89.0 89.36 0.75 0.30 6.5 60.5 2.6 3.2 0.06640 1/2 72 18.5 180L2A 161501 2920 90.05 90.5 0.90 83.0 6.5 61.5 71.5 2.2 0.06640 170 73 30 200L2A 21501- 2955 92.2 0.150 0.90 62.6 6.5 170 2.4 3.0 0.3764 390 84 55 250M2A 251301- 2970 94.0 93.49 0.90 127 7.5 241 2.5 3.0 0.87 504 85 75 280M2A 231101- 2970 94.3 93.9 9.0 187 7.1 433 1.8 2.2 1.448 9.0 8.0 8.8 101 31532A 311101- 2980 94.0 93.7 0.91 2.3 1.3 2.2 1.448 9.3 <															
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22 1800/2A 18301 2940 90.8 90.00 82.9 6.5 71.5 2.3 2.8 0.08805 170 75 30 200.2A 201501 2955 92.2 91.50 0.09 64.0 6.5 170 2.3 2.7 0.14822 238 81 45 225002A 23101 2970 92.6 92.0 0.84 0.56 7.0 145 2.5 3.0 0.587 504 656 50 250002A 281011 2970 94.0 93.30 0.90 127 7.5 241 2.5 3.0 0.567 660 65 90 28052A 281101 2970 94.0 93.07 0.90 127 7.1 63.1 1.22 1.568 100 88 100 3150 22.8 3150 29.0 96.4 97.0 0.9 22.5 7.1 801 2.3 1.2 1.2 1.2 1.2 <th></th>															
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0.55 80M4A 082301- 1410 72.0 72.52 0.73 1.51 5.2 3.73 2.4 2.0 0.00145 16 46 0.75 80M4B 082302- 1415 74.5 75.74 0.76 1.92 6.0 5.06 2.4 2.2 0.00174 17 46 1.1 9054A 092101- 1395 76.8 77.22 0.76 2.70 6.0 7.53 2.3 2.2 0.00254 21 52 2.2 100L4A 102502- 1425 83.7 84.60 0.81 6.39 6.5 20.1 2.3 2.2 0.00679 32 53 4 112M4A 112301- 1435 85.1 85.66 0.48 8.75 6.5 26.6 2.3 2.2 0.00673 60 59 7.5 132M4A 132011 1440 87.6 88.07 0.83 14.9 6.5 49.7 2.3 2.2 0.02673 60 59 7.5 132M4A 16201- 1455 90.0	0.25	71M4A	072301-	1395	69.0	71.19	0.70	0.75	4.5	1.71	2.1	2.4	0.00053	11	43
0.75 80M4B 082302 1415 74.5 75.74 0.76 1.92 6.0 5.06 2.4 2.2 0.00174 17 46 1.1 90S4A 092101 1395 76.8 77.22 0.76 2.70 6.0 7.53 2.3 2.2 0.00254 21 52 2.2 100L4A 102501 1400 79.0 80.81 0.78 3.51 6.0 10.2 2.3 2.2 0.00679 32 53 3 100L4B 102502 1425 83.7 84.60 0.81 6.39 6.5 20.1 2.3 2.2 0.01306 45 56 5.5 132S4A 132101 1435 86.5 87.20 0.82 11.2 6.5 36.6 2.3 2.2 0.03432 73 59 7.5 132M4A 132301 1440 87.6 88.07 0.83 14.9 6.5 49.7 2.3 2.4 0.09349 137 66 14 160M4A 162301 1440 89.5 8	0.37	71M4B	072302-	1395	69.0	70.72	0.72	1.07	4.5	2.53	2.1	2.4	0.00066	11	45
1.1 9084A 092101- 1395 76.8 77.22 0.76 2.70 6.0 7.53 2.3 2.2 0.00254 21 52 1.5 90L4A 092501- 1400 79.0 80.81 0.78 3.51 6.0 10.2 2.3 2.2 0.00317 25 52 2.2 100L4A 102501- 1430 82.2 82.51 0.79 4.89 6.0 14.7 2.3 2.2 0.00679 32 53 3 100L4B 102502- 1425 83.7 84.60 0.81 6.39 6.5 20.1 2.3 2.2 0.00862 36 53 4 112M4A 112301- 1435 86.5 87.20 0.82 11.2 6.5 49.7 2.3 2.2 0.00862 36 59 11 160M4A 162301- 1440 87.6 88.07 0.83 14.9 6.5 49.7 2.3 2.4 0.09349 137 66 15 160L4A 162501- 1455 90.0 <t< th=""><th>0.55</th><th>80M4A</th><th>082301-</th><th>1410</th><th>72.0</th><th>72.52</th><th>0.73</th><th>1.51</th><th>5.2</th><th>3.73</th><th>2.4</th><th>2.0</th><th>0.00145</th><th>16</th><th>46</th></t<>	0.55	80M4A	082301-	1410	72.0	72.52	0.73	1.51	5.2	3.73	2.4	2.0	0.00145	16	46
1.5 90L4A 092501- 1400 79.0 80.81 0.78 3.51 6.0 10.2 2.3 2.2 0.00317 25 52 2.2 100L4A 102501- 1430 82.2 82.51 0.79 4.89 6.0 14.7 2.3 2.2 0.00679 32 53 3 100L4B 102502- 1425 83.7 84.60 0.81 6.39 6.5 20.1 2.3 2.2 0.00862 36 53 4 112M4A 112301- 1435 85.1 85.66 0.48 8.75 6.5 26.6 2.3 2.2 0.02673 60 59 7.5 132M4A 182301- 1440 87.6 88.07 0.82 11.2 6.5 36.6 2.3 2.2 0.03432 73 59 15 160M4A 162501- 1455 90.0 90.61 0.86 28.0 6.5 98.5 2.3 2.4 0.09349 137 66 18.5 180M4A 182501- 1470 91.0	0.75	80M4B	082302-	1415	74.5	75.74	0.76	1.92	6.0	5.06	2.4	2.2	0.00174	17	46
2.2 100L4A 102501- 1430 82.2 82.51 0.79 4.89 6.0 14.7 2.3 2.2 0.00679 32 53 3 100L4B 102502- 1425 83.7 84.60 0.81 6.39 6.5 20.1 2.3 2.2 0.00862 36 53 4 112M4A 112301- 1435 85.6 0.48 8.75 6.5 26.6 2.3 2.2 0.01306 45 56 5.5 132M4A 13201- 1440 87.6 88.07 0.83 14.9 6.5 49.7 2.3 2.2 0.02673 60 59 7.5 132M4A 132301- 1440 87.6 88.07 0.83 14.9 6.5 49.7 2.3 2.2 0.03432 73 59 11 160M4A 162301- 1450 90.0 90.61 0.86 28.0 6.5 98.5 2.3 2.4 0.09349 137 66 18.5 180M4A 182301- 1470 91.6 0.88	1.1	90S4A	092101-	1395	76.8	77.22	0.76	2.70	6.0	7.53	2.3	2.2	0.00254	21	52
3 100L4B 102502 1425 83.7 84.60 0.81 6.39 6.5 20.1 2.3 2.2 0.00862 36 53 4 112M4A 112301- 1435 85.1 85.66 0.48 8.75 6.5 26.6 2.3 2.2 0.01306 45 56 5.5 132S4A 132101- 1435 86.5 87.20 0.82 11.2 6.5 36.6 2.3 2.2 0.02673 60 59 7.5 132M4A 132301- 1440 87.6 88.07 0.83 14.9 6.5 49.7 2.3 2.2 0.03432 73 59 11 160M4A 162301- 1455 90.0 90.61 0.86 28.0 6.5 98.5 2.3 2.4 0.09349 137 66 18.5 180M4A 182301- 1470 91.0 91.65 0.88 39.7 6.5 143 2.4 3.1 0.18049 170 66 22 180L4A 182501- 147 91.5 <	1.5	90L4A	092501-	1400	79.0	80.81	0.78	3.51	6.0	10.2	2.3	2.2	0.00317	25	52
4 112M4A 112301- 1435 85.1 85.66 0.48 8.75 6.5 26.6 2.3 2.2 0.01306 45 56 5.5 132S4A 132101- 1435 86.5 87.20 0.82 11.2 6.5 36.6 2.3 2.2 0.02673 60 59 7.5 132M4A 132301- 1440 87.6 88.07 0.83 14.9 6.5 49.7 2.3 2.2 0.03432 73 59 11 160M4A 162301- 1460 89.5 89.81 0.85 20.9 6.5 72.0 2.4 2.8 0.06543 116 66 15 160L4A 162501- 1455 90.0 90.61 0.86 34.1 6.5 120 2.3 3.0 0.16049 170 66 22 180L4A 182501- 1470 91.5 91.65 0.88 39.7 6.5 143 2.4 3.1 0.18046 186 66 30 200L4A 202501- 1475 92.2	2.2	100L4A	102501-	1430	82.2	82.51	0.79	4.89	6.0	14.7	2.3	2.2	0.00679	32	53
5.5 132S4A 132101- 1435 86.5 87.20 0.82 11.2 6.5 36.6 2.3 2.2 0.02673 60 59 7.5 132M4A 132301- 1440 87.6 88.07 0.83 14.9 6.5 49.7 2.3 2.2 0.03432 73 59 11 160M4A 162301- 1460 89.5 89.81 0.85 20.9 6.5 72.0 2.4 2.8 0.06543 116 66 15 160L4A 162501- 1455 90.0 90.61 0.86 28.0 6.5 98.5 2.3 2.4 0.09349 137 66 18.5 180M4A 182301- 1470 91.0 91.65 0.88 39.7 6.5 143 2.4 3.1 0.16049 170 66 22 180L4A 182501- 1470 91.5 91.65 0.88 39.7 6.5 143 2.4 3.1 0.16049 170 66 30 200L4A 202501- 1475 92.2 92.13 0.87 54.0 6.5 194 <t< th=""><th>3</th><th>100L4B</th><th>102502-</th><th>1425</th><th>83.7</th><th>84.60</th><th>0.81</th><th>6.39</th><th>6.5</th><th>20.1</th><th>2.3</th><th>2.2</th><th>0.00862</th><th>36</th><th>53</th></t<>	3	100L4B	102502-	1425	83.7	84.60	0.81	6.39	6.5	20.1	2.3	2.2	0.00862	36	53
7.5 132M4A 132301- 1440 87.6 88.07 0.83 14.9 6.5 49.7 2.3 2.2 0.03432 73 59 11 160M4A 162301- 1460 89.5 89.81 0.85 20.9 6.5 72.0 2.4 2.8 0.06543 116 66 15 160L4A 162501- 1455 90.0 90.61 0.86 28.0 6.5 98.5 2.3 2.4 0.09349 137 66 18.5 180M4A 182301- 1470 91.0 91.65 0.88 39.7 6.5 143 2.4 3.1 0.16049 170 66 22 180L4A 182501- 1470 91.5 91.65 0.88 39.7 6.5 143 2.4 3.1 0.18046 186 66 30 200L4A 202501- 1475 92.2 92.13 0.87 54.0 6.5 194 2.2 2.8 0.2819 254 71 37 2255M4A 222101- 1480 92.65	4	112M4A	112301-	1435	85.1	85.66	0.48	8.75	6.5	26.6	2.3	2.2	0.01306	45	56
11160M4A162301-146089.589.810.8520.96.572.02.42.80.065431166615160L4A162501-145590.090.610.8628.06.598.52.32.40.093491376618.5180M4A182301-147091.091.060.8634.16.51202.33.00.160491706622180L4A182501-147091.591.650.8839.76.51432.43.10.180461866630200L4A202501-147592.292.130.8754.06.51942.22.80.2819254713722584A222101-148092.692.470.8667.17.02392.22.80.423357345250M4A252301-148092.892.650.8780.47.02902.22.80.423357355250M4A252301-147593.493.290.8897.17.03562.43.00.784507675280S4A282101-148094.093.960.871326.54842.42.61.105347890280M4A282301-148094.394.190.871587.25812.32.81.355927810 </th <th>5.5</th> <th>132S4A</th> <th>132101-</th> <th>1435</th> <th>86.5</th> <th>87.20</th> <th>0.82</th> <th>11.2</th> <th>6.5</th> <th>36.6</th> <th>2.3</th> <th>2.2</th> <th>0.02673</th> <th>60</th> <th>59</th>	5.5	132S4A	132101-	1435	86.5	87.20	0.82	11.2	6.5	36.6	2.3	2.2	0.02673	60	59
15 160L4A 162501- 1455 90.0 90.61 0.86 28.0 6.5 98.5 2.3 2.4 0.09349 137 66 18.5 180M4A 182301- 1470 91.0 91.06 0.86 34.1 6.5 120 2.3 3.0 0.16049 170 66 22 180L4A 182501- 1470 91.5 91.65 0.88 39.7 6.5 143 2.4 3.1 0.18046 186 66 30 200L4A 202501- 1475 92.2 92.13 0.87 54.0 6.5 194 2.2 2.8 0.2819 254 71 37 225S4A 222101- 1480 92.6 92.47 0.86 67.1 7.0 239 2.2 2.8 0.37 308 73 45 2250M4A 222301- 1480 92.8 92.65 0.87 80.4 7.0 290 2.2 2.8 0.42 335 73 55 250M4A 282101- 1480 94.9 9	7.5	132M4A	132301-	1440	87.6	88.07	0.83	14.9	6.5	49.7	2.3	2.2	0.03432	73	59
18.5 180M4A 182301- 1470 91.0 91.06 0.86 34.1 6.5 120 2.3 3.0 0.16049 170 66 22 180L4A 182501- 1470 91.5 91.65 0.88 39.7 6.5 143 2.4 3.1 0.18046 186 66 30 200L4A 202501- 1475 92.2 92.13 0.87 54.0 6.5 194 2.2 2.8 0.2819 254 71 37 225S4A 222101- 1480 92.6 92.47 0.86 67.1 7.0 239 2.2 2.8 0.42 335 73 45 225M4A 22301- 1480 92.8 92.65 0.87 80.4 7.0 290 2.2 2.8 0.42 335 73 55 250M4A 282101- 1480 94.0 93.96 0.87 132 6.5 484 2.4 2.6 1.10 534 78 90 280M4A 282301- 1480 94.3 94.19 <th>11</th> <th>160M4A</th> <th>162301-</th> <th>1460</th> <th>89.5</th> <th>89.81</th> <th>0.85</th> <th>20.9</th> <th>6.5</th> <th>72.0</th> <th>2.4</th> <th>2.8</th> <th>0.06543</th> <th>116</th> <th>66</th>	11	160M4A	162301-	1460	89.5	89.81	0.85	20.9	6.5	72.0	2.4	2.8	0.06543	116	66
22 180L4A 182501- 1470 91.5 91.65 0.88 39.7 6.5 143 2.4 3.1 0.18046 186 66 30 200L4A 202501- 1475 92.2 92.13 0.87 54.0 6.5 194 2.2 2.8 0.2819 254 71 37 225S4A 222101- 1480 92.6 92.47 0.86 67.1 7.0 239 2.2 2.8 0.37 308 73 45 225M4A 22301- 1480 92.8 92.65 0.87 80.4 7.0 290 2.2 2.8 0.42 335 73 55 250M4A 252301- 1475 93.4 93.29 0.88 97.1 7.0 356 2.4 3.0 0.78 450 76 75 280S4A 282101- 1480 94.0 93.96 0.87 132 6.5 484 2.4 2.6 1.10 534 78 90 280M4A 282301- 1480 94.3 94.19				1455	90.0	90.61	0.86	28.0	6.5	98.5	2.3	2.4		137	66
30200L4A202501-147592.292.130.8754.06.51942.22.80.28192547137225S4A222101-148092.692.470.8667.17.02392.22.80.373087345225M4A222301-148092.892.650.8780.47.02902.22.80.423357355250M4A252301-147593.493.290.8897.17.03562.43.00.784507675280S4A282101-148094.093.960.871326.54842.42.61.105347890280M4A282301-148094.394.190.871587.25812.32.81.3559278110315S4A312101-148594.594.180.871936.97072.12.22.859693080132315M4A312301-148594.894.550.882306.910292.12.23.1848103080132315L4A312501-148594.994.590.882786.910292.12.23.6765105086200315L4B312502-148595.094.770.883476.910862.12.24.2516110086203 <th>18.5</th> <th>180M4A</th> <th>182301-</th> <th>1470</th> <th>91.0</th> <th>91.06</th> <th>0.86</th> <th>34.1</th> <th>6.5</th> <th>120</th> <th>2.3</th> <th>3.0</th> <th>0.16049</th> <th>170</th> <th>66</th>	18.5	180M4A	182301-	1470	91.0	91.06	0.86	34.1	6.5	120	2.3	3.0	0.16049	170	66
37225S4A222101-148092.692.470.8667.17.02392.22.80.373087345225M4A222301-148092.892.650.8780.47.02902.22.80.423357355250M4A252301-147593.493.290.8897.17.03562.43.00.784507675280S4A282101-148094.093.960.871326.54842.42.61.105347890280M4A282301-148094.394.190.871587.25812.32.81.3559278110315S4A312101-148594.594.180.871936.97072.12.22.859693080132315M4A312301-148594.894.550.882306.98492.12.23.1848103080160315L4A312501-148594.994.590.882786.910292.12.24.2516110086200315L4B312502-148595.094.770.883476.910862.12.24.2516110086203355M4A352301-149095.394.990.904236.916022.12.66.77154687 <th></th> <th></th> <th></th> <th>1470</th> <th>91.5</th> <th>91.65</th> <th>0.88</th> <th>39.7</th> <th>6.5</th> <th>143</th> <th>2.4</th> <th>3.1</th> <th></th> <th></th> <th></th>				1470	91.5	91.65	0.88	39.7	6.5	143	2.4	3.1			
45225M4A222301-148092.892.650.8780.47.02902.22.80.423357355250M4A252301-147593.493.290.8897.17.03562.43.00.784507675280S4A282101-148094.093.960.871326.54842.42.61.105347890280M4A282301-148094.394.190.871587.25812.32.81.3559278110315S4A312101-148594.594.180.871936.97072.12.22.859693080132315M4A312301-148594.894.550.882306.98492.12.23.1848103080160315L4A312501-148594.994.590.882786.910292.12.24.2516110086200315L4B312502-148595.094.770.883476.910862.12.24.2516110086203355M4A352301-149095.394.990.904236.916022.12.66.77154687				1475	92.2	92.13	0.87	54.0	6.5	194	2.2	2.8			
55 250M4A 252301- 1475 93.4 93.29 0.88 97.1 7.0 356 2.4 3.0 0.78 450 76 75 280S4A 282101- 1480 94.0 93.96 0.87 132 6.5 484 2.4 2.6 1.10 534 78 90 280M4A 282301- 1480 94.3 94.19 0.87 158 7.2 581 2.3 2.8 1.35 592 78 110 315S4A 312101- 1485 94.5 94.18 0.87 193 6.9 707 2.1 2.2 2.8596 930 80 132 315M4A 312301- 1485 94.5 0.88 230 6.9 849 2.1 2.2 2.8596 930 80 132 315M4A 312301- 1485 94.8 94.55 0.88 230 6.9 849 2.1 2.2 3.1848 1030 80 160 315L4A 312501- 1485 94.9 94.77 0.88 347 6.9 1029 2.1 2.2				1480	92.6	92.47	0.86	67.1	7.0	239	2.2	2.8	0.37		73
75 280S4A 282101- 1480 94.0 93.96 0.87 132 6.5 484 2.4 2.6 1.10 534 78 90 280M4A 282301- 1480 94.3 94.19 0.87 158 7.2 581 2.3 2.8 1.35 592 78 110 315S4A 312101- 1485 94.5 94.18 0.87 193 6.9 707 2.1 2.2 2.8596 930 80 132 315M4A 312301- 1485 94.8 94.55 0.88 230 6.9 849 2.1 2.2 3.1848 1030 80 160 315L4A 312501- 1485 94.9 94.59 0.88 278 6.9 1029 2.1 2.2 3.6765 1050 86 200 315L4B 312502- 1485 95.0 94.77 0.88 347 6.9 1086 2.1 2.2 4.2516 1100 86 201 315L4B 312502- 1485 95.3 94.9				1480	92.8	92.65	0.87	80.4	7.0	290					
90280M4A282301-148094.394.190.871587.25812.32.81.3559278110315S4A312101-148594.594.180.871936.97072.12.22.859693080132315M4A312301-148594.894.550.882306.98492.12.23.1848103080160315L4A312501-148594.994.590.882786.910292.12.23.6765105086200315L4B312502-148595.094.770.883476.910862.12.24.2516110086*250355M4A352301-149095.394.990.904236.916022.12.66.77154687															
110315S4A312101-148594.594.180.871936.97072.12.22.859693080132315M4A312301-148594.894.550.882306.98492.12.23.1848103080160315L4A312501-148594.994.590.882786.910292.12.23.6765105086200315L4B312502-148595.094.770.883476.910862.12.24.2516110086*250355M4A352301-149095.394.990.904236.916022.12.66.77154687				1480		93.96									
132 315M4A 312301- 1485 94.8 94.55 0.88 230 6.9 849 2.1 2.2 3.1848 1030 80 160 315L4A 312501- 1485 94.9 94.59 0.88 278 6.9 1029 2.1 2.2 3.6765 1050 86 200 315L4B 312502- 1485 95.0 94.77 0.88 347 6.9 1086 2.1 2.2 4.2516 1100 86 *250 355M4A 352301- 1490 95.3 94.99 0.90 423 6.9 1602 2.1 2.6 6.77 1546 87				1480	94.3	94.19	0.87	158	7.2	581	2.3	2.8	1.35	592	78
160 315L4A 312501- 1485 94.9 94.59 0.88 278 6.9 1029 2.1 2.2 3.6765 1050 86 200 315L4B 312502- 1485 95.0 94.77 0.88 347 6.9 1086 2.1 2.2 4.2516 1100 86 *250 355M4A 352301- 1490 95.3 94.99 0.90 423 6.9 1602 2.1 2.6 6.77 1546 87				1485	94.5	94.18	0.87	193	6.9	707	2.1	2.2		930	
200 315L4B 312502- 1485 95.0 94.77 0.88 347 6.9 1086 2.1 2.2 4.2516 1100 86 *250 355M4A 352301- 1490 95.3 94.99 0.90 423 6.9 1602 2.1 2.6 6.77 1546 87	132			1485	94.8	94.55	0.88	230	6.9	849	2.1	2.2	3.1848	1030	80
*250 355M4A 352301- 1490 95.3 94.99 0.90 423 6.9 1602 2.1 2.6 6.77 1546 87		315L4A	312501-	1485	94 9	94 59	0.88	278	60	1029	2.1	22	3.6765	1050	86
				1100	0 1.0	0 1.00	0.00	210	0.9	1020		L.L			
*315 355L4A 352501- 1490 95.5 95.28 0.90 529 7.0 2019 2.1 2.3 8.2 1821 87	200	315L4B	312502-				0.88	347	6.9	1086					
	200 *250	315L4B 355M4A	312502- 352301-	1485	95.0	94.77	0.88 0.90	347 423	6.9	1086	2.1	2.2 2.6	6.77	1546	87

*Insulation Class F Tmperature rise Class F

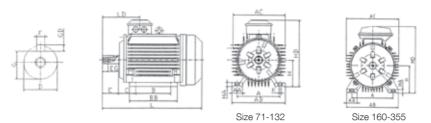
three	ohase mo	tors, cas	τ iron fr				IE1-6 Po					Temperat		
Output	Type	Product	Spood	Efficien Full	3/4	Power	Currei				т	Moment of inertia	Weight kg	Sound pressure
kW	designatic M2QA	3GQA	Speed r/min	load 100%	load 75%	factor coso	I _N A	$\frac{I_{S}}{I_{N}}$	T _N Nm	$\frac{T_{S}}{T_{N}}$	$\frac{T_{MAX}}{T_N}$	J=GD ² /4 kgm ²		level Lp dB(A)
	min = 6 po	es		100 /8	15/0	τοεφ)V 50Hz		c design		Ngill		40(77)
0.18	71M6A	073301-	885	55.0	54.00	0.67	0.71	3.5	1.94	2.1	2.3	0.00056	10	42
0.25	71M6B	073302-	885	58.0	59.57	0.67	0.93	4.0	2.70	2.0	2.0	0.00074	11	42
0.37	80M6A	083301-	930	63.5	63.93	0.66	1.27	5.0	3.80	1.9	1.8	0.00159	17	45
0.55	80M6B	083302-	925	65.7	66.88	0.68	1.79	5.0	5.68	1.9	1.8	0.00196	18	45
0.75	90S6A	093101-	920	71.0	72.10	0.72	2.12	5.0	7.79	2.0	2.2	0.00292	21	48
1.1	90L6A	093501-	920	73.0	74.83	0.74	2.94	5.0	11.4	2.0	2.2	0.00379	25	48
1.5	100L6A	103501-	940	77.2	77.87	0.74	3.79	5.5	15.2	2.0	2.2	0.00999	32	51
2.2	112M6A	113301-	940	79.6	80.54	0.73	5.46	5.5	22.4	2.0	2.2	0.01559	40	54
3	132S6A	133101-	945	81.6	82.69	0.77	6.89	6.5	30.3	2.0	2.2	0.03116	55	56
4	132M6A	133301-	950	84.0	84.60	0.77	8.93	6.5	40.2	2.0	2.2	0.04074	65	56
5.5		133302-	950	85.0	85.94	0.78	12.0	6.5	55.3	2.0	2.2	0.05332	75	56
7.5	160M6A	163301-	960	88.0	88.30	0.78	15.8	6.0	74.6	2.0	2.3	0.09231	119	61
11		163501-	970	88.5	88.87	0.78	23.0	6.0	108	2.2	2.3	0.12970	140	62
15		183501-	975	89.5	89.69	0.82	29.5	6.0	147	2.3	2.8	0.2418	180	63
18.5		203501-	980	90.3	90.37	0.82	36.1	6.0	180	2.2	2.8	0.34174	231	64
22		203502-	980	90.4	90.63	0.83	42.3	6.0	214	2.1	2.8	0.46837	254	64
30		223301-	985	91.5	91.35	0.82	58.1	6.6	291	2.2	2.8	0.62691	308	66
37		253301-	980	92.2	92.53	8.88	65.8	6.8	361	2.3	2.8	0.97	382	68
45		283101-	980	92.6	92.42	0.86	81.6	6.5	439	2.3	2.4	1.25	482	69
55		283301-	980	93.0	92.82	0.86	98.7	7.0	536	2.3	2.5	1.485	532	70
75		313101-	990	93.5	93.24	0.86	135	7.4	723	2.0	2.0	3.1942	920	70
90		313301-	990	93.8	93.60	0.86	161	7.4	868 1061	2.0	2.0 2.0	3.723	1010	70
110		313501- 313502-	990 985	94.3 94.5	94.16 94.42	0.87 0.88	194 230	6.8 6.8	1280	2.0 2.0	2.0	4.2564	1060	70
132 160		353301-	985	94.5 94.7	94.42 94.26	0.88	230	6.8	1543	2.0	2.0	5.1577 7.8	1120 1360	70 75
200		353301-	990	94.7	94.20 94.66	0.88	345	6.7	1929	2.1	2.4	7.8 9.1	1551	75
200 250		353502-	990	95,4	94.00 95.05	0.88	430 <u>.</u>	6,7	2412	2.0	2.3	11.4	2057	75
230		Product	550	Efficien		0,00	Currer		Torque		2.0	Moment	Weight	Sound
Output	Type designatio		Speed	Full	3/4	Power	I _N	I _S	$-\frac{101000}{T_N}$	Ts	T _{MAX}	of inertia	kg	pressure
kW	M2QA	3GQA	r/min	load 100%	load	factor	A	$\frac{10}{I_N}$	Nm	$\frac{10}{T_N}$	T _N	J=GD ² /4 kgm ²		level Lp dB(A)
	nin = 8 pole			100 /0	75%	cosφ)V 50Hz		c design		Ngill		GD(//)
0.18	80M8A	084301-	700	51.0	50.12	0.60	0.85	3.3	2.46	1.8	1.9	0.00111	16	42
0.25	80M8B	084302-	700	54.5	53.28	0.60	1.10	3.6	3.41	1.8	1.9	0.00326	17	42
0.37	90S8A	094101-	700	62.5	62.07	0.60	1.41	4.4	5.05	1.8	1.9	0.00541	21	46
0.55	90L8A	094501-	700	63.5	63.34	0.62	2.03	4.7	7.50	1.8	2.0	0.00756	24	46
0.75		104501-	690	70.0	70.08	0.64	2.42	5.0	10.4	1.8	2.0	0.00971	31	53
1.1		104502-	675	71.5	70.28	0.64	3.44	5.0	15.6	1.8	2.0	0.01186	34	53
1.5		114301-	695	75.0	75.39	0.68	4.58	5.0	20.6	1.8	2.0	0.01559	42	55
2.2		134101-	710	81.0	81.78	0.70	5.60	5.5	29.6	1.8	2.0	0.03625	56	55
3		134301-	710	81.0	81.38	0.75	7.13	5.5	40.4	1.8	2.0	0.04141	64	56
4		164301-	720	84.0	83.98	0.73	9.42	5.5	53.1	2.1	2.5	0.0676	105	58
5.5		164302-	720	85.5	95.62	0.74	12.5	5.5	73.0	2.1	2.5	0.09524	125	58
7.5		164501-	720	86.5	85.82	0.74	16.9	5.5	99.5	2.1	2.5	0.12122	142	58
11		184501-	730	87.7	86.96	0.74	23.5	5.4	144	2.0	2.8	0.23645	176	61
15		204501-	730	89.0	89.38	0.78	31.4	5.5	196	2.3	2.8	0.23045	235	63
18.5			735	90.0	89.12	0.73	40.6	5.5	240	2.1	2.8			
22		224101-	735	90.0 90.5	89.60	0.73	40.0	6.0	240	2.1	2.8	0.53287	290	65 65
22		224301-	735	90.3 91.3	90.10	0.74	60.0	6.5	390	2.2	2.6	0.65825	302	65
		254301-		91.3 91.8		0.79	73.6	6.0	478	2.3	2.6	0.975	392	67
30	∠0030A	284101-	740 740	91.8	91.7 91.1	0.79	89.0	6.0	581	2.1	2.0	1.25	488	68
30 37		CO(1 3) [] =	740				89.0 104	6.9	710	2.1 1.8	2.7	1.485	548	68 65
30 37 45	280M8A		740	$(1') \cup$			1114	0.9	110	1.0	∠.0	3.6842	930	65
30 37 45 55	280M8A 315S8A	314101-	740	92.8	91.52	0.82			060	10	2.0			00
30 37 45 55 75	280M8A 315S8A 315M8A	314101- 314301-	740	93.0	91.93	0.82	142	7.0	968	1.8	2.0	4.9591	1010	68
30 37 45 55 75 90	280M8A 315S8A 315M8A 315L8A	314101- 314301- 314501-	740 740	93.0 93.8	91.93 93.22	0.82 0.82	142 169	7.0 7.1	1161	1.8	2.0	4.9591 5.8205	1010 1070	68
30 37 45 55 75 90 110	280M8A 315S8A 315M8A 315L8A 315L8B	314101- 314301- 314501- 314502-	740 740 740	93.0 93.8 94.0	91.93 93.22 92.38	0.82 0.82 0.82	142 169 206	7.0 7.1 6.4	1161 1420	1.8 1.8	2.0 2.0	4.9591 5.8205 6.7537	1010 1070 1140	68 68
30 37 45 55 75 90 110 132	280M8A 315S8A 315M8A 315L8A 315L8B 355M8A	314101- 314301- 314501- 314502- 354301-	740 740 740 740	93.0 93.8 94.0 94.3	91.93 93.22 92.38 93.89	0.82 0.82 0.82 0.82	142 169 206 248	7.0 7.1 6.4 6.2	1161 1420 1704	1.8 1.8 1.8	2.0 2.0 2.0	4.9591 5.8205 6.7537 8.6	1010 1070 1140 1424	68 68 71
30 37 45 55 75 90 110	280M8A 315S8A 315M8A 315L8A 315L8B 355M8A 355M8B	314101- 314301- 314501- 314502-	740 740 740	93.0 93.8 94.0	91.93 93.22 92.38	0.82 0.82 0.82	142 169 206	7.0 7.1 6.4	1161 1420	1.8 1.8	2.0 2.0	4.9591 5.8205 6.7537	1010 1070 1140	68 68

*Insulation Class F Tmperature rise Class F

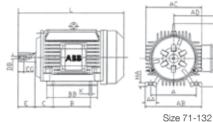
Dimension drawing

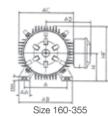
Foot-mounted motor designation IM B3, IM B6, IM B7, IM B8, IM V5, IM V6 Flange-mounted, mounting designation IM B5, IM V1, IM V3 Foot-and flange-mounted, mounting designation IM B35, IM V15, IM V36

three phase motor, foot mounted, terminal box top-mounted



three phase motor, foot mounted, terminal box on right hand side (on request)



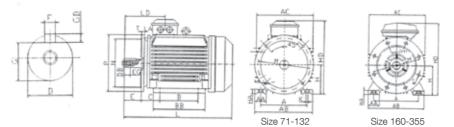


							Size	71-132		Size 16	0-355				
Type M2QA	Poles	А	AA	AB	AC	В	BB	С	D	Е	F	G	GD	DB	EG
71M	2-6	112	30	145	145	90	110	45	14-j6	30	5	11	5	M5	12.5
80M	2-8	125	35	160	165	100	135	50	19-j6	40	6	15.5	6	M6	16
90S	2-8	140	35	175	180	100	140	56	24-j6	50	8	20	7	M8	19
90L	2-8	140	35	175	180	125	165	56	24-j6	50	8	20	7	M8	19
100L	2-8	160	40	200	205	140	180	63	28-j6	60	8	24	7	M10	22
112M	2-8	190	50	235	225	140	190	70	28-j6	60	8	24	7	M10	22
132S	2-8	216	55	270	265	140	205	89	38-k6	80	10	33	8	M12	28
132M	2-8	216	55	270	265	178	240	89	38-k6	80	10	33	8	M12	28
160M	2-8	254	60	325	330	210	265	108	42-k6	110	12	37	8	M16	36
160L	2-8	254	60	325	330	254	310	108	42-k6	110	12	37	8	M16	36
180M	2-4	279	70	350	355	241	315	121	48-k6	110	14	42.5	9	M16	36
180L	4-8	279	70	355	355	279	350	121	48-k6	110	14	42.5	9	M16	36
200L	2-8	318	70	390	395	305	380	133	55-m6	110	16	49	10	M20	39
225S	4-8	356	75	435	440	286	380	149	60-m6	140	18	53	11	M20	39
225M	2	356	75	435	450	311	405	149	55-m6	110	16	49	10	M20	39
225M	4-8	356	75	435	450	311	405	149	60-m6	140	18	53	11	M20	39
250M	2	406	80	490	515	349	455	168	60-m6	140	18	53	11	M20	39
250M	4-8	406	80	490	515	349	455	168	65-m6	140	18	58	11	M20	39
280S	2	457	85	555	585	368	490	190	65-m6	140	18	58	11	M20	39
280S	4-8	457	85	555	585	368	490	190	75-m6	140	20	67.5	12	M20	39
280M	2	457	85	555	585	419	540	190	65-m6	140	18	58	11	M20	39
280M	4-8	457	85	555	585	419	540	190	75-m6	140	20	67.5	12	M20	39
315S	2	508	120	640	630	406	575	216	65-m6	140	18	58	11	M20	42
315S	4-8	508	120	640	630	406	575	216	80-m6	170	22	71	14	M20	42
315M	2	508	120	640	630	457	685	216	65-m6	140	18	58	11	M20	42
315M	4-8	508	120	640	630	457	685	216	80-m6	170	22	71	14	M20	42
315L	2	508	120	640	630	508	685	216	65-m6	140	18	58	11	M20	42
315L	4-8	508	120	640	630	508	685	216	80-m6	170	22	71	14	M20	42
355M	2	610	120	730	710	560	750	250	70-m6	140	20	62.5	12	M20	42
355M	4-8	610	120	730	710	560	750	250	100-m6	210	28	90	16	M24	47
355L	2	610	120	730	710	630	750	250	70-m6	140	20	62.5	12	M20	42
355L	4-8	610	120	730	710	630	750	250	100-m6	210	28	90	16	M24	47

Dimension drawing

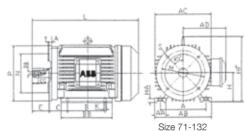
Foot-mounted motor designation IM B3, IM B6, IM B7, IM B8, IM V5, IM V6 Flange-mounted, mounting designation IM B5, IM V1, IM V3 Foot-and flange-mounted, mounting designation IM B35, IM V15, IM V36

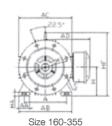
three phase motor, foot-and flange-mounted, terminal box top-mounted

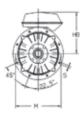


three phase motor, foot-and flange-mounted, terminal box mounted on right hand side (on request)

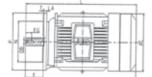
three phase motor, flange-mounted







EA



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Size 71-200

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Size 225-280

Size 315-355

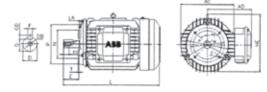
LD.

Type M2QA	Poles	Н	HA	HD	HF	К	L	LD	AD	LA	М	Ν	Р	S	Т	HE
71M	2-6	71	10	200		7	255	100	120	9	130	110	160	4-10	3.5	165
80M	2-8	80	12	255	170	10	285	116	145	9	165	130	200	4-12	3.5	200
90S	2-8	90	12	240	185	10	310	128	150	10	165	130	200	4-12	3.5	200
90L	2-8	90	12	240	185	10	335	128	150	10	165	130	200	4-12	3.5	200
100L	2-8	100	14	275	245	12	380	138	175	11	215	180	250	4-15	4	270
112M	2-8	112	15	290	265	12	395	144	185	11	215	180	250	4-15	4	278
132S	2-8	132	18	335	300	12	465	169	205	12	265	230	300	4-15	4	320
132M	2-8	132	18	335	300	12	505	169	205	12	265	230	300	4-15	4	320
160M	2-8	160	22	415	380	15	600	250	255	15	300	250	350	4-19	5	400
160L	2-8	160	22	415	380	15	645	250	255	15	300	250	350	4-19	5	400
180M	2-4	180	22	450	420	15	670	270	270	18	300	250	350	4-19	5	420
180L	4-8	180	22	450	420	15	710	270	270	18	300	250	350	4-19	5	420
200L	2-8	200	25	510	470	19	770	285	305	20	350	300	400	4-19	5	470
225S	4-8	225	28	560	520	19	820	340	335	20	400	350	450	8-19	5	520
225M	2	225	28	560	520	19	815	310	335	20	400	350	450	8-19	5	520
225M	4-8	225	28	560	520	19	840	340	335	20	400	350	450	8-19	5	520
250M	2	250	30	645	580	24	930	360	395	22	500	450	550	8-19	5	655
250M	4-8	250	30	645	580	24	930	360	395	22	500	450	550	8-19	5	655
280S	2	280	35	715	645	24	975	355	435	22	500	450	550	8-19	5	725
280S	4-8	280	35	715	645	24	975	355	435	22	500	450	550	8-19	5	725
280M	2	280	35	715	645	24	1040	355	435	22	500	450	550	8-19	5	725
280M	4-8	280	35	715	645	24	1040	355	435	22	500	450	550	8-19	5	725
315S	2	315	45	870		28	1190	400	555	24	600	550	660	8-24	6	905
315S	4-8	315	45	870		28	1220	430	555	24	600	550	660	8-24	6	905
315M	2	315	45	870		28	1300	400	555	24	600	550	660	8-24	6	905
315M	4-8	315	45	870		28	1330	430	555	24	600	550	660	8-24	6	905
315L	2	315	45	870		28	1300	400	555	24	600	550	660	8-24	6	905
315L	4-8	315	45	870		28	1330	430	555	24	600	550	660	8-24	6	905
355M	2	355	52	1010		35	1495	424	655	25	740	680	800	8-24	6	1010
355M	4-8	355	52	1010		35	1565	494	655	25	740	680	800	8-24	6	1010
355L	2	355	52	1010		35	1495	424	655	25	740	680	800	8-24	6	1010
355L	4-8	355	52	1010		35	1565	494	655	25	740	680	800	8-24	6	1010

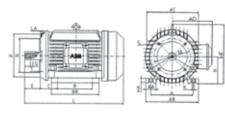
Dimension drawing

Flange-mounted; IM B14, IM V18, IM V19 Foot-and flange-mounted; IM B34

flange-mounted motor, small flange IM B14 (on request)



terminal box top-mounted IM B34 (on request)



terminal box side-mounted IM B34 (on request)

Type M2QA	Pole	А	AA	AB	AC	В	BB	С	D	Е	F	G	GD	DB	EG	н	ΗA	HD	К	L	LD	AD	LA	Т	HE	HF
71M	2-6	112	30	145	145	90	120	45	14	30	5	11	5	M5	12.5	71	10	200	7	255	100	120	9	3.5	145	-
80M	2-8	125	35	165	165	100	135	50	19	40	6	15.5	6	M6	16	80	12	225	10	285	116	145	9	3.5	200	185
90S	2-8	140	35	175	180	100	140	56	24	50	8	20	7	M8	19	90	12	240	10	310	128	150	10	3.5	200	195
90L	2-8	140	35	175	180	125	165	56	24	50	8	20	7	M8	19	90	12	240	10	335	128	150	10	3.5	200	195
100L	2-8	160	40	200	205	140	180	63	28	60	8	24	7	M10	22	100	14	275	12	380	138	175	11	3.5	270	245
112M	2-8	190	50	235	225	140	190	70	28	60	8	24	7	M10	22	112	15	290	12	395	144	185	11	3.5	278	265
132S	2-8	216	55	270	265	140	205	89	38	80	10	33	8	M12	28	132	18	335	12	465	169	205	15	3.5	320	300
132M	2-8	216	55	270	265	178	240	89	38	80	10	33	8	M12	28	132	18	335	12	505	169	205	15	3.5	320	300
160M	2-8	254	60	325	330	210	265	108	42	110	12	37	8	M16	36	160	22	415	15	600	250	255	20	4	400	380
160L	2-8	254	60	325	330	254	310	108	42	110	12	37	8	M16	36	160	22	415	15	645	250	255	20	4	400	380

Type M2QA	Pole	Size	Р	М	Ν	S
71M	2-6	C105	105	85	70	M6
71M	2-6	C140	140	115	95	M6
80M	2-8	C120	120	100	80	M6
80M	2-8	C160	160	130	110	M8
90S	2-8	C140	140	115	95	M8
90S	2-8	C160	160	130	110	M8
90L	2-8	C140	140	115	95	M8
90L	2-8	C160	160	130	110	M8
100L	2-8	C160	160	130	110	M8
100L	2-8	C200	200	165	130	M10
112M	2-8	C160	160	130	110	M8
112M	2-8	C200	200	165	130	M10
132S	2-8	C200	200	165	130	M10
132M	2-8	C200	200	165	130	M10
160M	2-8	C250	250	215	180	M12
160L	2-8	C250	250	215	180	M12

General performance variant codes

Code	/ Variant	71	80	90	100	112	132	160	180	200	225	250	280	315	355
	Palanaing														
052	Balancing Vibration acc. to grade A (IEC 60034-14).	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	NA	NA	NA
	Half key balancing.	P S	P S	P S	P S	P S	P S	Р S	Р S	P S	P S	Р S	S	S	S
420	Bearings and lubrication	3	3	3	3	3	3	3	3	3	3	<u> </u>	3	3	3
037	Roller bearing at D-end	NA	NA	NA	NA	NA	NA	Р	Р	Р	Р	Р	NA	NA	NA
037	Cold resistant grease (-55+100°C)	R	R	R	R	R	R	P	P	P	Р	P	NA	NA	NA
033	Bearings regreasable via grease nipples	NA	NA	NA	NA	NA	P	P	P	P	P	S	NA	NA	NA
0-1	Branch standard design	11/4	IN/A	IN/A								0	INA	INA	INA
178	Stainless steel/acid proof bolts	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	NA	NA	NA
		R	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
200	(special winding).					•			•	•					
785	Reinforced tropicalisation.	R	R	R	R	R	R	R	R	R	R	R	R	R	R
	Cooling system														
068	Metal fan	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р
	Separate motor cooling fan (fax axial, N-end).	Р	P	P	P	P	P	P	P	P	P	P	NA	NA	NA
	Drain holes		-		-	-	-	-	-						
065	Plugged existing drain holes	Р	Р	Р	Р	Р	Р	NA	NA	NA	NA	NA	Р	Р	Р
	Draining holes with plugs	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	NA	NA	NA
	Earthing bolt														
067		Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	NA	NA	NA
	Heating elements														
450	Heating element 110-120 V	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р
451	Heating element 200-240 V	Р	Р	Ρ	Ρ	Р	Р	Ρ	Р	Ρ	Р	Ρ	Р	Ρ	Р
	Insulation systems														
014	Winding insulation class H.	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	NA	NA	NA
405	Special winding insulation for frequency	Р	Р	Ρ	Ρ	Р	Р	Ρ	Р	Ρ	Ρ	Ρ	NA	NA	NA
	converter supply.														
	Mounting arrangements														
008	IM 2101 foot/flange mounted,	Р	Ρ	Р	Ρ	Р	Р	Ρ	NA	NA	NA	NA	NA	NA	NA
	from IM 1001 (B34 from B3)														
009	IM 2001 foot/flange mounted,	Р	Р	Р	Ρ	Р	Р	Ρ	Р	Ρ	Р	Ρ	NA	NA	NA
	from IM 1001 (B35 from B3)														
047	IM 3601 flange mounted, IEC flange,	Р	Ρ	Ρ	Ρ	Р	Ρ	Ρ	NA	NA	NA	NA	NA	NA	NA
	from IM 3001 (B14 from B5)														
066	Modified for non-standard mounting position	Р	Ρ	Ρ	Ρ	Ρ	Ρ	NA	NA	NA	NA	NA	Ρ	Ρ	Ρ
078	IM 3601 flange mounted,	Р	Ρ	Ρ	Ρ	Р	NA	NA	NA	NA	NA	NA	NA	NA	NA
	DIN C-flange														
090	IM 2101 foot/flange mounted, DIN C-flange,	Р	Ρ	Ρ	Р	Р	NA	NA	NA	NA	NA	NA	NA	NA	NA
	from IM 1001, (B34 from B3)														
	Painting														
114	Special paint colour, standard grade.	Р	Ρ	Р	Р	Р	Р	Ρ	Р	Ρ	Ρ	Ρ	NA	NA	NA
	RAL-colour no. must be specified.														
	Protection														
	Protective roof, vertical motor, shaft down.	Р	Р	Р	Р	Р	Р	Р	Ρ	Ρ	Ρ	Ρ	Р	Ρ	Р
	Radial seal at D-end.	Р	Р	Ρ	Р	Р	Р	R	R	R	R	S	Р	Р	Р
073	Sealed against oil at D-end.	Р	Р	Ρ	Р	Р	Р	R	R	R	R	R	Р	Ρ	Ρ
158	Degree of protection IP65.	Р	Р	Ρ	Р	Р	Ρ	Р	Р	Ρ	Р	Р	NA	NA	NA
401	Protective roof, horizontal motor.	NA	NA	NA	NA	NA	NA	Р	Ρ	Ρ	Ρ	Ρ	R	R	R
211	Weather protected, IP xx W	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Ρ	NA	NA	NA
403		Р	Р	Р	Р	Ρ	Р	Р	Ρ	Р	Р	Ρ	Р	Р	Ρ
0.00	Rating & instruction plates	_			_			_							
002	Restamping voltage, frequency	Р	Р	Р	Ρ	Ρ	Ρ	Р	Р	Р	Ρ	Р	Ρ	Ρ	Ρ
<u> </u>	and output, continuous duty	-	-	-	-	-	-	-	-	-	-	-	-	-	-
095	Restamping output, intermittent duty	P	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р
135	Mounting of additional identification plate,	Р	Ρ	Ρ	Ρ	Ρ	Ρ	Ρ	Ρ	Ρ	Ρ	Р	Ρ	Ρ	Ρ
	stainless	_	-	-	-	-		-		-	-	-			
138	Mounting of additional identification plate,	Р	Ρ	Р	Ρ	Ρ	Ρ	Ρ	Ρ	Ρ	Ρ	Р	NA	NA	NA
	aluminum.	_			-	-	-	-		-	-				-
139	Additional identification plate delivered loose	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р
	Additional rating plate delivered loose	Р	Ρ	Р	Р	Р	Ρ	Ρ	Ρ	Ρ	Р	Р	Р	Ρ	Ρ
161															
	Shaft & rotor	_	_	-	-	-	-	-	-	-	_	-			
		Р	Ρ	Р	Ρ	Ρ	Ρ	Ρ	Ρ	Р	Ρ	Ρ	NA	NA	NA

S = Standard motor R = On request NA = Not applicable P = New production of a motor

General performance variant codes

Code	/ Variant														
oouo		71	80	90	100	112	132	160	180	200	225	250	280	315	355
	Stator winding temperature sensors														
121	Bimetal detectors, break type	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	NA	NA	NA
	(NCC), (3 in series), 130°C														
122	Bimetal detectors, break type	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	NA	NA	NA
	(NCC), (3 in series), 150°C														
123	Bimetal detectors, break type	Ρ	Ρ	Ρ	Ρ	Ρ	Ρ	Ρ	Ρ	Ρ	Ρ	Ρ	NA	NA	NA
	(NCC), (3 in series), 170°C														
125	Bimetal detectors, break type	Ρ	Р	Р	Р	Р	Ρ	Р	Ρ	Р	Р	Ρ	NA	NA	NA
	(NCC), (2x3 in series), 150°C							_							
127	Bimetal detectors, break type	Ρ	Ρ	Р	Ρ	Ρ	Ρ	Ρ	Р	Ρ	Ρ	Р	NA	NA	NA
004	(NCC), (3 in series 130°C & 3 in series, 150°C)	_	_	_	_	-	_	_	_	-	_	_			
321	Bimetal detectors, closing type (NO),	Р	Ρ	Ρ	Ρ	Ρ	Ρ	Р	Ρ	Ρ	Ρ	Ρ	NA	NA	NA
200	(3 in parallel), 130°C.	-	-	D	D	D	D	-	D	D	D	D	NIA	N I A	NIA
322	Bimetal detectors, closing type (NO),	Ρ	Ρ	Ρ	Ρ	Ρ	Ρ	Ρ	Ρ	Р	Ρ	Ρ	NA	NA	NA
202	(3 in parallel), 150°C.	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	NIA	NIA	NIA
323	Bimetal detectors, closing type (NO), (3 in parallel), 170°C.	Г	Г	Г	Г	Г	Г	Г	Г	Г	Г	Г	NA	NA	NA
325	Bimetal detectors, closing type (NO),	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	NA	NA	NA
525	(2x3 in parallel), 150°C.	'	1	1	1	1	'	'	'	'	'	'	NА	NА	
327	Bimetal detectors, closing type (NO), (3 in parallel,	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	NA	NA	NA
021	130°C & 3 in parallel, 150°C), in stator winding	•	•		•	•		•		•					
435		Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	NA	NA	NA
	PTC-thermistors (3 in series), 150°C	S	S	S	S	S	S	S	S	S	S	S	S	S	S
437	PTC-thermistors (3 in series), 170°C	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	NA	NA	NA
439	PTC-thermistors (2x3 in series), 150°C	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	NA	NA	NA
441	PTC-thermistors (3 in series,	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	NA	NA	NA
	130°C & 3 in series,150°C)														
442	PTC-thermistors (3 in series,	Ρ	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	NA	NA	NA
	150°C & 3 in series,170°C)														
445	PT100 resistance element (1 per phase)	NA	Р	Р	Ρ	Ρ	Ρ	Ρ	Ρ	Р	Ρ	Ρ	Ρ	Ρ	Ρ
446	PT100 resistance element (2 per phase)	NA	NA	NA	Ρ	Ρ	Ρ	Ρ	Ρ	Р	Р	Ρ	Ρ	Ρ	Ρ
	Terminal box														
015	Motor supplied in D-connection.	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	NA	NA	NA
017	Motor supplied in Y-connection.	Ρ	Р	Ρ	Р	Р	Р	Ρ	Р	Р	Р	Ρ	NA	NA	NA
021	Terminal box LHS, seen from D-end.	NA	Р	Ρ	Р	Р	Р	Ρ	Р	Р	Р	Ρ	NA	NA	NA
137	Extended cable connection, low terminal box.	R	R	R	R	R	R	R	R	R	R	R	NA	NA	NA
157	Terminal box degree of protection IP 65.	Р	Р	Р	Р	Р	Ρ	Р	Ρ	Р	Р	Р	NA	NA	NA
180	Terminal box RHS, seen from D-end.	NA	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	NA	NA	NA
230	Standard cable gland	Р	Р	Р	Р	Р	Р	Ρ	Р	Р	Р	Р	S	S	S
231	Standard cable glands with clamping device.	Р	Ρ	Ρ	Ρ	Ρ	Ρ	Ρ	Ρ	Ρ	Ρ	Ρ	NA	NA	NA
400	4x90 degrees turnable terminal box.	S	S	S	S	S	S	Ρ	Ρ	Р	Р	Ρ	NA	NA	NA
	Separate terminal box for temperature detectors.	NA	NA	NA	NA	NA	NA	R	R	R	R	R	Ρ	Ρ	Р
467	Lower than standard terminal box and	R	R	R	R	R	R	R	R	R	R	R	NA	NA	NA
100	rubber extended cable, length 2 m included.	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	Cable entry from D-end.	Р	Р	Р	Р	P	Р	Р	Р	Р	Р	Р	Р	Р	R
469	·····,	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	P	P	R
/31	Two standard cable glands.	Р	Р	Р	Ρ	Р	Р	Р	Р	Р	Р	Р	S	S	S
140	Testing Test confirmation	D	D	D	D	D	D	D	D	D	D	D	NIA	NIA	NIA
	Test confirmation.	Р	P	Р	P P	P P	P P	Р	P	P P	Р	P P	NA P	NA P	NA P
	Type test report from catalogue motor, 400V 50Hz.	P	P	P	R			P	P	R	P R		R	R	R
140	Type test with report for motor from specific delivery batch.	R	R	R	R	R	R	R	R	R	R	R	R	R	R
1/0	Routine test report (only at 400 V 50 Hz).	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р
140		Г	г	Г	Г	Г	Г	Г	Г	г	Г	г	Г	Г	г
760	Witnessed routine test (146) Vibrarion level test	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	Р	D
	Noise level test.							P NA							P
102	Variable speed drives	R	R	R	R	R	R	ΝA	NA	NA	NA	NA	R	R	R
701	Insulated bearing at N-end.	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	NA	Р	Ρ	Р
	EMC cable gland.	NA	NA	NA	NA	NA	NA	NA	P	P	P	P	P	P	P
104	Ente cable giana.	1 1/-1		11/1			11/1			•					

S = Standard motor

R= On requestNA = Not applicableP= New production of a motor

M2000 Cast iron motors - totally enclosed squirrel cage three phase motors

Lubrication

Motor sizes 71-225 are fitted with bearings that are regreased for life. For size 250-355 are equipped with bearing that are regreasable via grease nipples.

Insulation

Phase insulation and generous electrical dimensioning give the motor a high overload capacity. (Suitable for frequency converter drive)

Endshields, flanges The endshield and different

The endshield and different variants of flanges are of cast iron.

Bearings

The motor sizes 71-132 are fitted with enclosed DDU C3 bearings as standard. The frame sizes 160-225 are fitted with enclosed 22 bearing as standard. Sizes 250-355 have regreasable bearings as standard. Modern design secure high load capacity run.

Terminal box

The spacious terminal box of cast iron makes the motor quick and easy to connect. The terminal box of motor sizes 71-132 can be turned 4x90 degrees and for sizes 160-355 it is possible to turn the terminal box 2x180 degrees. As standard the terminal box is on top of the motor but it is also possible in some sizes to get it on either right or left hand side at customers request.

Rotor winding

The rotor winding is made of pressure diecast aluminium, a design that provides high starting capacity and low noise level.

Low noise level The high efficiency of the motor means that a smaller, quieter fan can be used.

Corrosion protection Effective corrossion protection

Effective corrossion protection means that the motor can be used in all environments.

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Stator

The stator is made of cast iron, including feet, which make the motor mechanically very strong and robust. Integrally cast iron feet allow a very rigid mounting and minimal vibration.

ABB Motors' total product offer



ABB offers several comprehensive ranges of AC motors and generators. We manufacture synchronous motors for even the most demanding applications, and a full range of low and high voltage induction motors. Our in-depth knowledge of virtually every type of industrial processing ensures we always specify the best solution for your needs.

Low voltage motors and generators

Process performance motors for more demanding applications

- Cast iron motors
- Premium efficiency motors
- NEMA motors

Industrial performance motors

 flexibility for most customer applications

- Aluminum motors
- Steel motors
- Cast iron motors

General performance motors

- out-of-the-box simplicity for

high volume customers

- Aluminum motors
- Cast iron motors

Motors for hazardous areas

- Flameproof motors
- Increased safety motors
- Non-sparking motors
- Dust ignition proof motors

Marine motors

- Aluminum motors
- Steel motors
- Cast iron motors
- Open drip proof motors

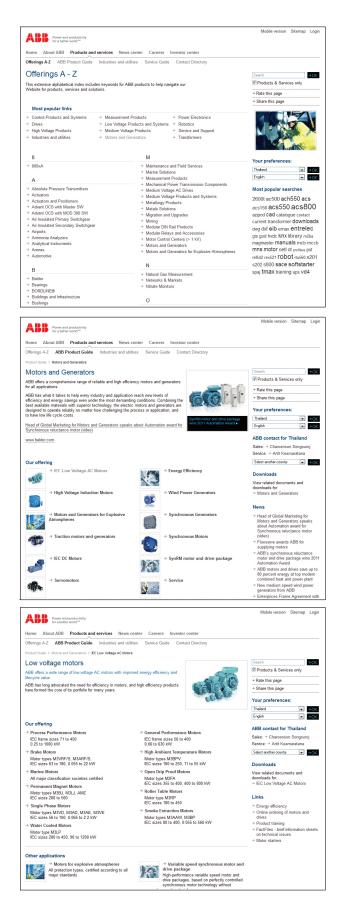
Motors for additional applications

- Open drip proof motors
- Brake motors
- Single phase motors
- High ambient motors
- Permanent magnet motors
- High speed motors
- Wind turbine generators
- Smoke venting motors
- Water cooled motors
- Motors for roller table drives
- Servomotors

High voltage and synchronous motors and generators

- High voltage cast iron motors
- Induction modular motors
- Slip ring motors
- Motors for hazardous areas
- Synchronous motors and generators
- DC motors and generators
- Wind turbine generators
- Traction motors

Visit our web site www.abb.com/motors&generators



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